

# SculptaCast™

Modeling & Sculpture Waxes

Suggestions in choosing which product meets your needs...

Earth is the superior wax for most sculpture applications if you are continuously hand forming or manipulating the wax. If bulging or lifting from the side walls is an issue, again we recommend Earth as an excellent solution. It is important to note that Earth is a lower melting point wax which offers improved characteristics in colder climates or winter seasons. Limerick is a harder fast setting wax designed for those working in higher ambient temperatures. Dragon is considered a general purpose product designed to be used on its own or with additions of either SculptaCast Victory or Hardener, though it lacks the above listed unique properties of Limerick and Earth. Always refer to application instruction when selecting painting temperatures.

## Precisioned Artisan Sculpture Casting Waxes Comparison Chart

	Color	Fluidity	Hardness 1= Soft / 10= Very Hard	Shrinkage	Ductility	Polishing	Hand Forming	Set up time	Tacky / Sticky
<i>Limerick</i> ™ PZA-419L	Green	High	6	Very low	Moderate	Excellent	Good	Fast	Very low
<i>Earth</i> ™ PZ-A 415D	Red, Green, Brown	Very High	3	Very Low	High	Good	Excellent	Slow	Low
<i>Dragon</i> ™ PZ-A 409K	Red	Moderate	7	Moderate	Low	Excellent	Poor	Moderate	Moderate

Precisioned Ltd has determined test method and provided analysis as noted herein. The levels referenced herein are only for general guidance and do not constitute a firm specification. *As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local regulations remains the responsibility of the user. All potential liability related to the sale and use of this product is limited to the cost of the particular goods sold in their respective transactions.*



1570 Terex Road  
Hudson Ohio 44236 USA  
Tel: +1 330 342 0407  
Tel: +44 (0)207 831 3111  
Email: cjoseph@ipcs-uk.com  
www.Precisioned.com

## Product Comparison

Document Revision: 8