



## Fire & Frost Application Guide:

The below information is a guide only, for more detailed help selecting your wax please contact our technical team on: 001 330 342 0407 or email [info@Precized.com](mailto:info@Precized.com)

	PZ-J515C	PZ-J524A HD	PZ-J522L	PZ-J523A HD	PZ-J533H	PZ-J521H	PZ-J516K
General purpose wax			X	X			
Stone in place						X	X
Filigree	X	X					
Large molds						X	
Metal molds							X
Thin sections					X		
Flow/viscosity	355 cps	360 cps	263 cps	245 cps	200 cps	820 cps	445 cps
Solidification temperature	143°F	143°F	144°F	144°F	145°F	145°F	146°F
Injection temperature	155-165°F	155-165°F	155-162°F	155-162°F	155-165°F	161-168°F	158-169°F
Needle penetration +/-5mm	27.1 dmm	26.8 dmm	28.3 dmm	27.0 dmm	30.5 dmm	28.5 dmm	32.4 dmm
Melt temperature	154°F	154°F	156°F	154°F	157°F	157°F	159°F
Typical ash content	0.005%	0.005%	0.005%	0.005%	0.005%	0.003%	0.005%
Available colors	Pink	Turquoise	Blue	Gold	Red	Green	Blue
	Hot pink			Blue	Pink		
	Aqua	Red	Turquoise	Aqua	Aqua		
	Royal blue			Royal blue			